# Sensors

# SA1A and SA1B: High-Speed, Slim Style Photoelectric Sensors

## Key features of the SA1A and SA1B include:

- · Ideal for installations with broad or narrow clearances
- Available with through-beam between the projector and receiver, which features a sensing range of 6'-6-3/4" (2m)
- Sensing by diffuse-reected light available, with a sensitivity adjustment for eliminating the interference of background light
- Through-beam and diffuse-reected light sensors are featured in all congurations
- Congurations include NPN or PNP transistor output, with light on or dark on (senses the presence or absence of an object)
- Adverse results and circuit damage are avoided through protection from reverse polarity
- High-speed, 1ms response time
- · Automatic reset with power-up
- Protection rated IP66



Power Voltage	12V to 24V DC		
Operating Voltage	10V to 30V DC, (ripple 10% maximum)		
Current Draw	25mA (maximum)		
Dielectric Strength	Between live and dead parts: 1,000V AC, 50/60Hz, 1 minute		
Insulation Resistance	Between live and dead parts: 20M $\Omega$ (minimum), with 500V DC megger		
Operating Humidity	35 to 85% RH (avoid condensation)		
Operating Tempera- ture	-15 to +55C (avoid freezing)		
Storage Temperature	-25 to +65C		
Vibration Resistance	Damage limits: 10 to 55Hz, amplitude 1.5mm p-p, 2 hours in each of 3 axes		
Shock Resistance	Damage limits: 500m/s <sup>2</sup> (approximately 50G), 10 shocks in each of 3 axes		
Extraneous Light Immunity	Sunlight: 10,000 lux (maximum), Incandescent light: 3,000 lux (maximum) — dened as incident or unwanted light received by a sensor , unrelated to the presence or absence of the intended object		
Material	Housing and lens: polycarbonate		
Degree of Protection	IP66 — IEC Pub 529, sensors rated IP66 are dust-tight, water-resistant, and perform be when not subjected to heavy particle or water blasts		
Cable	Cable type: 0.2mm <sup>2</sup> ; Vinyl cabtyre cable #26 AWG x 6'–6-3/4" (2m) long Transmitter: 2-core, Receiver: 4-core		
Cable Extension	328' (100m) maximum using #22 AWG (0.3mm <sup>2</sup> ) cabtyre cable or better		
Weight	Projector: 40g; Receiver: 45g		

	Narrow/Flat Type	SA1A/B-TN1, -TN2	SA1A/B-DN1, -DN2	SA1A/B-TP1, -TP2	SA1A/B-DP1, -DP2	
unction Specications	Detection	Through-beam	Diffuse-reected light	Through-beam	Diffuse-reected light	
	Sensitivity		Adjustable		Adjustable	
	Hysteresis		20% (maximum)		20% (maximum)	
	Output	NPN transistor open collector 30V DC, 100mA (maximum)		PNP transistor open collector 30V DC, 100mA (maximum)		
	Light Source	Infrared LED (modulation mode)				
	LED	On: When output is on				
щ Ц	Response	1ms (maximum)				

**TREICHL-ATM Electronic** Auf der Bült 10 - 12 D 41189 Mönchengladbach Tel. 02166 958545 Fax 02166 958547 eMail: atm@treichl.de internet: www.lichtschranke.de

# Sensors

Part Number	Туре	Output	On	Sensing Range	Detects	Style
SA1A-TN1	Through- Beam	NDN	Light On: No Object Detected	6' – 6-3/4" (2m)	Opaque Objects Ø 0.20" (5mm) Minimum	
SA1A-TN2		INFIN	Dark On: Object Detected			
SA1A-TP1		DND	Light On: No Object Detected			
SA1A-TP2		PINP	Dark On: Object Detected			
SA1A-DN1	Reected Light	NDN	Light On: Object Detected	1.97" (50mm)	Opaque or Transparent Objects	100
SA1A-DN2		INPIN	Dark On: No Object Detected			II.
SA1A-DP1			Light On: Object Detected			Broad
SA1A-DP2		PNP	Dark On: No Object Detected			Style
SA1B-TN1	Through- Beam		Light On: No Object Detected		Opaque Objects Ø 0.20" (5mm) Minimum	
SA1B-TN2		NPN	Dark On: Object Detected	6' - 6-3/4" (2m)		5
SA1B-TP1		am PNP Light On: No Object Detected Dark On: Object Detected	Light On: No Object Detected			
SA1B-TP2					al l	
SA1B-DN1	Reected Light	NDN	Light On: Object Detected	1.97" (50mm)	Opaque or Transparent Objects	Narrow
SA1B-DN2		INPIN	Dark On: No Object Detected			
SA1B-DP1		Light Dr: PNP Light On: Object Detected Dark On: No Object Detected	Light On: Object Detected			
SA1B-DP2			Dark On: No Object Detected			Style

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All sensors include mounting brackets/screws. Through-beam sensors come with a

crimping tool, and diffuse-reected sensor s include a screwdriver.

# **Operation Principle**

Through-beam sensors transmit an infrared LED from the projector to the receiver. Since the receiver detects a well-dened beam (or the lack of it), this sensor is ideal for precise leading-edge detection. The NPN or PNP transistor output turns on:

- In the presence of an object → dark on
- In the absence of an object  $\rightarrow$  light on

Diffuse-reected light sensors feature a built-in pro-jector and receiver. The sensor receives the scat-tered light reected from an object, making it possible to detect transparent objects. Since a separate receiver or reective backplate is not required, wiring is reduced and installation is simplied. The NPN or PNP transistor output turns on:

- In the presence of an object  $\rightarrow$  light on
- In the absence of an object → dark on

### **Through-Beam Sensors**



Ideal for spaces with low clearance.

# Receiver



Projector

Receiver

**Diffuse-Reflected Light Sensors** 

#### SA1A (Broad): Ideal for spaces with wide clearance.

SA1B (Narrow):

Ideal for

spaces with

low clearance



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Projector & Receiver





#### D 41189 Mönchengladbach TREICHL-ATM Electronic Auf der Bült 10 - 12

Tel. 02166 958545

Fax 02166 958547

eMail: atm@treichl.de

internet: www.lichtschranke.de

## Operation

See page H-112 for general sensor instructions. Below are considerations specic to SA1A/B miniature photoelectrics.

# Modifying Beam Width: Through-Beam

Slit options, ordered separately, modify the beam size of through-beam sensors. Use when interference results from mounting sensors in close proximity.

Part Number and Slit Width	Used on One Side	Used on Both Sides
<b>SA9Z-S01</b> 0.02" (0.5mm)	19.69" (0.5m)	11.81" (0.3m)
<b>SA9Z-S02</b> 0.04" (1mm)	39.37" (1m)	23.62" (0.6m)
<b>SA9Z-S03</b> 0.08" (2mm)	59.06" (1.5m)	35.43" (0.9m)

## Sensitivity Adjustment

The diffuse-reected light sensors feature a sensitivity adjustment dial. When background light which interferes with sensing results cannot be eliminated, or when the sensor light beam is reected from nearby objects unintention-ally, adjust the sensitivity as follows.



Place the object to be detected in the sensing range with sensor light beam on. Start with the dial in the L position, and turn it clockwise until the operation indicator goes on (A).\*



Remove the object. Start with the dial in the H position, and turn it counterclockwise until the operation indicator goes off (B).\*\*



Finally, set the dial at the midpoint between (A) and (B) to adjust sensitivity so that unwanted incident light is ignored.



1. \* For a sensor which detects the absence of light (dark on), the indicator turns off at point (A).

2. \*\* For a sensor which detects the absence of light (dark on), the indicator turns on at point (B).

# Installation

The output is off for approximately 50ms upon power up. This delay is normal; it prevents a transient state.

Cable extension is allowed up to 328' (100m) using a cabtyre cable with core wires of 22AWG (0.3mm<sup>2</sup>) or larger. The synchronous line (ORANGE/PURPLE) cannot be extended.

**Through-beam sensors:** Install the projector and receiver so that the optical windows are in parallel planes. Make sure that the center of projection for the projector and receiver are aligned.

Connect the synchronous lines (ORANGE/PURPLE) of the projector and receiver by twisting them together. Fold them back, and twist again. Insert the twisted strand into the crimping terminal (included), and use the crimping tool.

**Diffuse-reected light sensors:** Install so that the object being detected is in the center of projection.

# Sensing Characteristics

**Diffuse-reected light sensors**: Stand-off is measured between the face of the sensor and the object surface. Offset is the perpendicular distance between the center of projection for the sensor and the nearest object edge.



**Through-beam sensors**: Stand-off is measured between the face of the transmitter and the face of the receiver. Offset refers to the perpendicular distance between the centerlines of the projector and receiver.



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