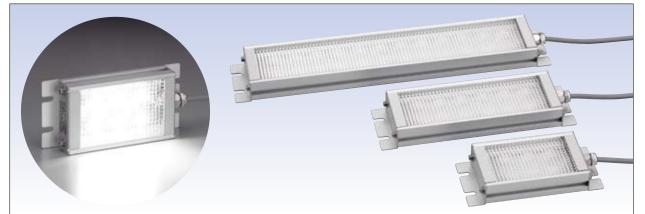
# LF1A Series LED Illumination Units

## Standard Types

LED module and high heat-radiation technology allow for thin LED housing



	Features and Applications by Illumination Color				
Illumination Color	White	Incandescent Light Color	Yellow	Red	
Type No.	LF1A-*-2THWW6	LF1A-*-2TLWW6	LF1A-*-2SHY8	LF1A-*-2SHR8	
Appearance					
Spectrum					
Features	Suppressing glare, the bright, clear white illumination color lights up a target object clearly.	Warm color similar to that of an incandescent light bulb. This illumination color gives off a color temperature of 2800K.	Yellow illumination color gives off an emission spectrum with a dominant wavelength of 590 nm. It does not include 500 nm or shorter wavelengths.	Red illumination color gives off an emission spectrum with a long wavelength (dominant wavelength of 625 nm).	
Application Examples	Machine Tools Control Panel/Plant Equipment Inspection/Test Equipment	Food Processing Machines Cosmetic Plants Chemical Plants	Semiconductor Manufacturing Equipment IC Plants	Application Equipment for Photosensitive Materials Semiconductor Manufacturing Equipment Night-time Experiments	

#### Types

Illumination Color LED Arrangement	White	Incandesent Light Color	Yellow	Red
3 LEDs x 2 rows	LF1A-A1-2THWW6	LF1A-A1-2TLWW6	LF1A-A1-2SHY8	LF1A-A1-2SHR8
6 LEDs x 2 rows	LF1A-B1-2THWW6	LF1A-B1-2TLWW6	LF1A-B1-2SHY8	LF1A-B1-2SHR8
12 LEDs x 2 rows	LF1A-D1-2THWW6	LF1A-D1-2TLWW6	LF1A-D1-2SHY8	LF1A-D1-2SHR8

## Specifications

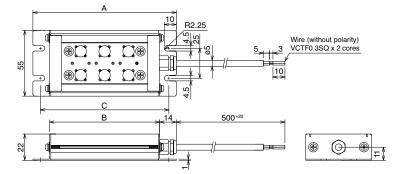
#### General Specifications

Type No.		LF1A-*-2THWW6	LF1A-*-2TLWW6	LF1A-*-2SHY8	LF1A-*-2SHR8	
Rated Voltage		24V DC (without polarity)				
Input Current	3 LEDs x 2 rows	75 mA		90 mA		
(typ.)	6 LEDs x 2 rows	150 mA		180 mA		
(at rated voltage)	12 LEDs x 2 rows	300 mA		360 mA	360 mA	
Rated Power	3 LEDs x 2 rows	1.8W		2.2W	2.2W	
(typ.)	6 LEDs x 2 rows	3.6W	3.6W		4.4W	
(at rated voltage)	12 LEDs x 2 rows	7.2W		8.7W		
Dielectric Strength		Between live and dead parts: 1000V AC, 1 minute				
Insulation Resistance		Between live and dead parts: 100 MΩ (500V DC megger)				
Operating Temperature		-20 to +50°C				
Storage Temperature		-25 to +70°C				
Operating/Storage Humidity		45 to 85% RH (no condensation)				
Life (half luminance)		40,000 hours				
Weight (approx.)		LF1A-A1: 190g, LF1A-B1: 270g, LF1A-D1: 470g				
Degree of Protection		IP40				

#### LED Optical Specifications

Type No.		LF1A-*-2THWW6	LF1A-*-2TLWW6	LF1A-*-2SHY8	LF1A-*-2SHR8
Illumination Color		White	Incandescent Light Color	Yellow	Red
Luminous Intensity (Single LED modul		6000 mcd	4000 mcd	4000 mcd	2500 mcd
Color Temperature (typ.) / Dominant Wavelength (typ.)		5500K	2800K	590 nm	625 nm
Reference	3 LEDs x 2 rows	190 lx	130 lx	130 lx	85 lx
Illuminance (typ.)	6 LEDs x 2 rows	380 lx	260 lx	260 lx	170 lx
at 500 mm	12 LEDs x 2 rows	760 lx	520 lx	520 lx	340 lx

#### Dimensions

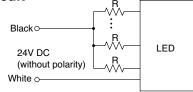


#### Dimension List

Type No.	А	В	С
LF1A-A1-*	120	92	108
LF1A-B1-*	180	152	168
LF1A-D1-*	300	272	288

All dimensions in mm.

#### **Internal** Circuit



## Water-, Dust-, and Oil-Proof Types

## Environmental-proof LED illumination units can be used in environments where water/oil spattering may occur.

#### Degree of protection (IP67f)

Water-proof, dust-proof, oil-proof type that uses special rubber (fluorinated elastomer) for internal waterproof gasket.

The LF1A series can be used on a food

processing line to be washed as a whole, or in a machine tool where the unit may be splashed

with oil.

#### Easy installation

Equipped with a standard accessory 5-m cable (metal protection tube can be mounted)

#### Safe

With the highly bright multi-chip LED modules, the

The white LED has a clear color that gives off a color

LF1A series provides illumination equivalent to a

temperature of 5500K, allowing for clear lighting

The front transparent panel uses reinforced glass with a thickness of 4 mm, ensuring safety against any spray of shavings or filings.

## illumination

Compact body

Allows for installation in a machine where space is limited.

#### Environmental-proof housing

Low-profile design unique to LED

The front housing panel is made of SUS304, ensuring high strength and corrosion resistance.

#### Other features

- Energy-saving: Power consumption is approx. one third that of fluorescent lamps.
- Long life: Maintenance unneeded for approx. 40000 hours.
- · Clean: Compliant with RoHS directive, mercury-free.
- Vibration/Impact resistance: Unlike fluorescent lamps, an LED unit with no electric contact is resistant to vibration.
- · Low heat value: The LED unit gives off a lower heat value than that of a fluorescent lamp.
- Noiseless: The LED unit can be used in a location near electronic equipment.

### Types

Illumination LED Color Arrangement	White	
8 LEDs x 3 rows	LF1A-D2F-2THWW6	

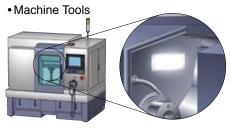
**Bright** 

20W fluorescent lamp.

conditions in the workplace.

Easy to see

## **Application Examples**



- Food Processing Lines
- · Automotive/Outdoor Equipment, etc.

 Semiconductor Manufacturing Equipment



## **Specifications**

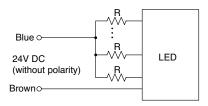
#### General Specifications

•		
Rated Voltage	24V DC (without polarity)	
Input Current (typ.)	300 mA (at rated voltage)	
Rated Power (typ.)	7.2W (at rated voltage)	
Operating Temperature	-20 to +50°C	
Storage Temperature	-25 to +70°C	
Operating/Storage Humidity	45 to 85% RH (no condensation)	
Life (half luminance)	40,000 hours	
Insulation Resistance	100 MΩ minimum (500V DC megger)	
Dielectric Strength	1000V AC, 1 minute (between live and dead parts)	
Vibration Resistance (damage limits)	5 to 55 Hz, amplitude 0.5 mm, 20 m/s <sup>2</sup>	
Shock Resistance (damage limits)	980 m/s²	
Material	Housing: SUS Glass: Reinforced glass Rear panel: Aluminum Electric wire: US20276T 0.2 mm <sup>2</sup> x 2c	
Weight (approx.)	850g	
Degree of Protection	IP67f	

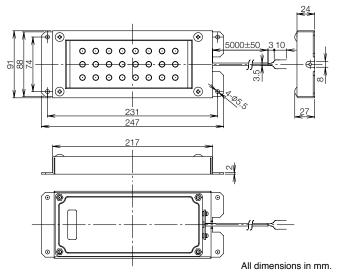
#### • LED Optical Specifications

Illumination Color	White
Chromaticity Coordinate Value (typ.)	X: 033,Y: 0.33
Luminous Intensity (typ.) (Single LED module)	6000 mcd
Color Temperature (typ.)	5500K
Reference Illuminance (typ.) at 500 mm	600 lx

### Internal Circuit



### **Dimensions**





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